

CEREC Tessera™

Programat EP 3000/5000, Programat CS/CS2 – Firing recommendations

	Closing time	Temperature gradient	Holding temp.	Holding time	Vacuum	Vacuum	One-step program	Pre-vacuum	Long-term cooling	Cooling gradient	Standby temp.
	min	°C	°C	min	on	off			min		min
	S	t ↑	T	H	V1	V2			L	t ↓	B
Universal Stain & Glaze	6:00	55	760	2:00	0	0	yes	0	0	0	403
Universal Spray Glaze	2:00	55	760	2:00	0	0	yes	0	0	0	403

CEREC Tessera™ & Celtra® Ceram

Programat EP 3000/5000, Programat CS/CS2 – Firing program Cut-back Technique

	Closing time	Temperature gradient	Holding temp.	Holding time	Vacuum	Vacuum	One-step program	Pre-vacuum	Long-term cooling	Cooling gradient	Standby temp.	
	min	°C	°C	min	on	off			°C	t	°C	
	S	T ↑	T	H	V1	V2			L	L	B	
Matrix firing	2:00	55	760	2:00	0	0	yes	0	0	0	403	
Cut back	Dentin 1	6:00	55	770	2:00	400	769	yes	0	650	50	403
	Dentin 2	6:00	55	760	2:00	400	759	yes	0	650	50	403
Glaze firing	6:00	55	750	2:00	0	0	yes	0	650	50	403	
Spray Glaze	2:00	55	750	2:00	0	0	yes	0	650	50	403	
Stain + Spray Glaze	3:00	55	750	2:00	0	0	yes	0	650	50	403	
Add-on	6:00	55	750	2:00	400	749	yes	0	650	50	403	



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The values listed here are intended for orientation only and should be regarded only as guidelines. Actual firing results may vary. All firing results depend on the performance of the furnace used, which in turn depends on the make, model and age of the furnace. The guideline values therefore need to be adapted individually for each firing. We recommend a test firing cycle to check the performance of the furnace. We have compiled and checked all values and other data with great care. However, we cannot be liable for your results under any circumstances.

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